Our engineered vinyl, polypropylene and wood drawer systems are produced to precise tolerances on technically advanced, specialized machinery. Our product enhances production efficiencies in all fields of the cabinet and furniture industry.

Russian Birch Plywood 5 Foot Program
Flat Top-Edge Banded & UV Cured Coating

<table>
<thead>
<tr>
<th>Height</th>
<th>Length</th>
<th>Groove Size</th>
<th>Pieces Per Box</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 3/4” (70 mm)</td>
<td>5 ft.</td>
<td>1/4” (6.5 mm)</td>
<td>20</td>
</tr>
<tr>
<td>4” (102 mm)</td>
<td>5 ft.</td>
<td>1/4” (6.5 mm)</td>
<td>20</td>
</tr>
<tr>
<td>5” (127 mm)</td>
<td>5 ft.</td>
<td>1/4” (6.5 mm)</td>
<td>20</td>
</tr>
<tr>
<td>6” (152 mm)</td>
<td>5 ft.</td>
<td>1/4” (6.5 mm)</td>
<td>20</td>
</tr>
<tr>
<td>8” (203 mm)</td>
<td>5 ft.</td>
<td>1/4” (6.5 mm)</td>
<td>10</td>
</tr>
<tr>
<td>10” (254 mm)</td>
<td>5 ft.</td>
<td>1/4” (6.5 mm)</td>
<td>10</td>
</tr>
</tbody>
</table>

Pre-finished 9-ply plywood drawer sides. Seven heights have a 1/4 in. (6.5 mm) bottom dado groove, 14 mm from bottom.

9-ply Construction
Clear Lacquer Finish
12 mm Thick
1/4” Bottom Groove (6.5 mm)
Blank, miterfold and knockdown (KD) drawer systems are produced to precise specifications and made ready to assemble in a wide range of sizes, colours and styles.

**Notable Features**

- Drawers assemble in seconds thereby significantly reducing labor costs.
- Eliminates cutting, dadoing and banding raw edges.
- Miterfold drawer systems are available in realistic woodgrains, patterns and solid colour vinyl or polypropylene films.
- Exact miters and bottom grooves ensure a perfect drawer fit every time.
- Matching drawer bottoms.
- PVC or ABS file rails, integrated into the top-edge of drawers, are available.
- Custom drilling, grooves and thicknesses are available.
- Birch plywood drawer systems are available finished with clear UV coating.
- FSC® certificate code SCS-COC-001686 on request.

**Type of Construction**

<table>
<thead>
<tr>
<th>Type</th>
<th>Minimum</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drawer Height</td>
<td>50 mm (2&quot;)</td>
<td>275 mm (10 3/4&quot;)</td>
</tr>
<tr>
<td>Drawer Length (Flat)</td>
<td>225 mm (8 7/8&quot;)</td>
<td>2768 mm (109&quot;)</td>
</tr>
<tr>
<td>Drawer Thickness</td>
<td>2.5 mm (1/8&quot;)</td>
<td>15.2 mm (33/64&quot;)</td>
</tr>
<tr>
<td>Bottom Groove Width</td>
<td>4 mm (5/32&quot;)</td>
<td>14 mm (3/8&quot;)</td>
</tr>
<tr>
<td>Bottom Groove Depth</td>
<td>6 mm (1/4&quot;)</td>
<td>6.5 mm (1/4&quot;)</td>
</tr>
</tbody>
</table>

**Specifications**

- Length: 8'
- Thickness: 1/2", 5/8"
- Height: 3", 4", 5", 5 1/2", 6", 7", 7 3/4", 9 7/16", 10"
- Colours: White, Black, Almond, Sycamore, Dark Maple, Alder, White Maple, Cotton Breeze, Woven Haze, Seaside Grove, Café Latte, Urban Greywood
- Polypropylene colours: White, Black, Dark Maple

**Vinyl & Polypropylene Drawer Blanks**

- Improves your quality, cuts the cost
- The Vinyl & Polypropylene Clad Advantage
  - Vinyl and polypropylene are fully wrapped 360° into the groove
  - Moisture and stain resistant
  - Reduced labor costs
  - Durable surface wipes clean in seconds
  - Avoids time-consuming expensive finish application
  - No edgebanding required
  - Snap-free interiors
  - Crisp, professional look
  - No groove routing required

**Image**

- Crisp corners, flat top edges
- Each blank completely sealed in durable wipe-clean vinyl or polypropylene
- Height (see chart)
- 1/4" (7 mm) Bottom Groove
- 1/2" (14 mm)

**Dowel and Groove Configuration**

- Type: I, II, III, IV, V, VI
- Style: A, B

**Note:** Custom heights available upon request. All drawer dimensions other than bottom groove width have a tolerance of ± 0.5 mm.